27032 FERRERA ERBOGNONE (PV) - VIA DELLA RESISTENZA. 1/2 - TEL. (+39) 0382 998902 r.a. - FAX (+39) 0382 998297 - EMAIL: market@kendafarben.com

DATE: March 2022

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION: UNIVERSAL ZINK SPRAY

CODE: 70.0039

PROPERTIES AND AREA OF USE: galvanizing paint. The zinc content forms a metal coating highly resistant to corrosion and salt. Over-paintable. Effectively protects tanks, pylons, welded joints, fences, carpentry works. Also suitable after threading, cutting or welding to restore corrosion resistance.

The 400 ml aerosol can covers an area of 1,5 - 2 m² depending on the color of the surface, the thickness of each layer and number of layers applied.

USE:

Use between +10°C and +25°C, max. air humidity 60%. The surface to be painted must have the same temperatures, to avoid adhesion and finishing problems. For an optimal effect spray from 20-25 cm away. During use, use appropriate personal protective equipment (gloves, goggles and masks).

Clean the surface from grease and dust. Remove any rust from metals. Mask the parts not to be treated. Shake vigorously the can for 2 minutes. Make a spray test on a separate surface. Apply in thin layers with several crossed coats, with an interval of 3-5 minutes between one and the other. Do not apply on synthetic paints.

Store in a dry place. Protect from direct sunlight and other heat sources. Use only during the dry season, in places protected from the wind, and in well-ventilated environments. Follow the warning texts on the labels.

TECH DATA:

Tinplate spraycan 15 bars

Net content

Appearance Color

Odour

Density at 20°C

Pressure at 20°C

Pressure at 50°C

Flash point

Dry residues of zink Viscosity Ford Cap 4

Total dry residues

Particle size by grinder

Gloss

Thickness 2 layers

Thickness 4 layers

Heat resistance

Drying time:

dust free

Touch dry

Deep dry

400 ml

Spray can with liquid under pressure

metal

solvent

 $0.75 \div 0.80 \text{ g/m}$

 $4.0 \pm 0.5 \, bar$

 $8,0 \pm 0,5 \text{ bar}$

< 0° C

3.7%

from 14" to 18"

24%

from 6 to 7 Micron

8 gloss

9 Micron

36 Micron

Up to peak of 600°C

10 minutes

20 minutes

24 hours

Patented safety cap "child-proof" with reference to the color in the can

